



Determination of the drag coefficient of finite cylinder at moderate Reynolds number and its implementation for simulation of fibre behaviour

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Plan of the presentation

1. Introduction and motivation

- Lagrangian fibre model
- Drag models

2. CFD model

- Setup
- Verification

3. Results

- Comparison with Stokes drag
- Single segment, aligned with the flow
- Single element, perpendicular with the flow
- Fibre

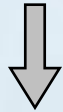
4. Summary



Introduction and motivation

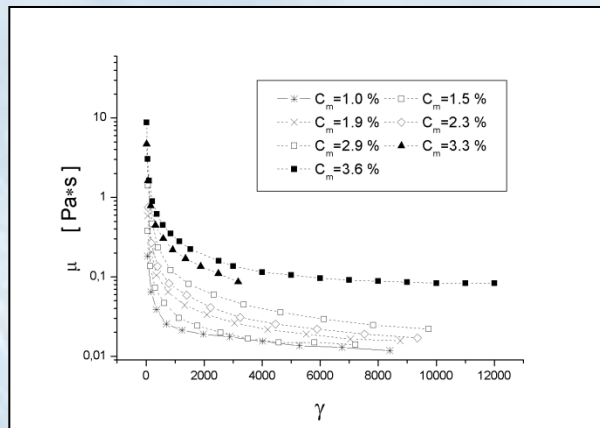
Modelling methods of fibre suspension

single-phase approach



rheology model
(data from experiment)

$$\mu = f(\dot{\gamma})$$



- useful only when pulp hydraulics is concerned
- experimental input needed

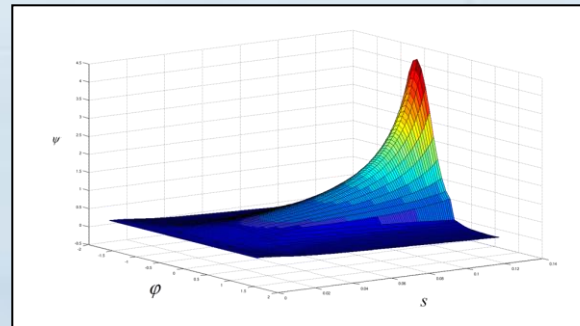
two-phase approach



Eulerian (statistical)

$$D_i \frac{\partial \Psi}{\partial x_i} - D_{ij} \frac{\partial^2 \Psi}{\partial x_j^2} = 0$$

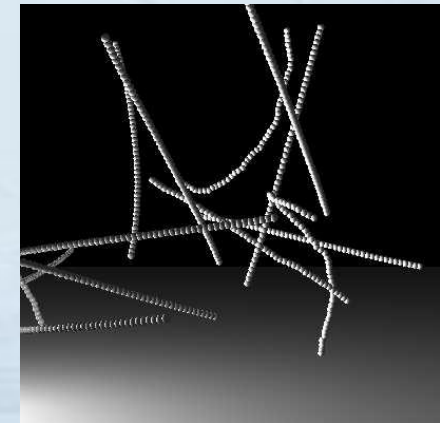
$$\Psi = \Psi(x_i, \phi, \theta)$$



- valid for low consistencies (no fibre-fibre contact included)
- low computational power demand



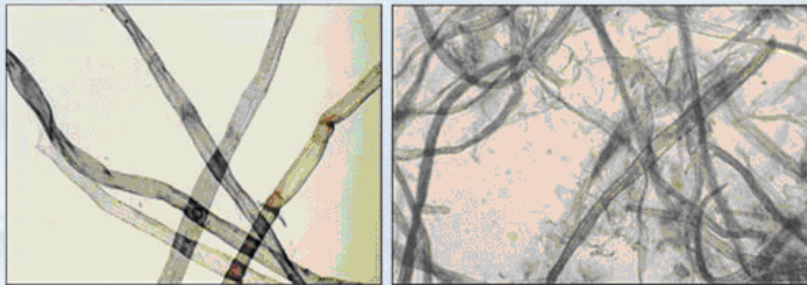
Lagrangian (particle-level)



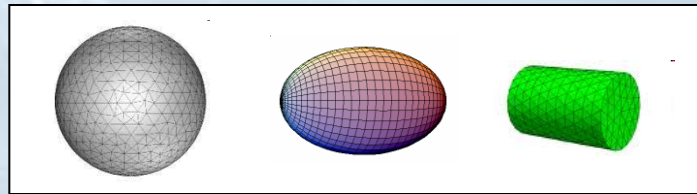
- deterministic model based on the physical laws
- huge computer resources needed

Lagrangian fibre model

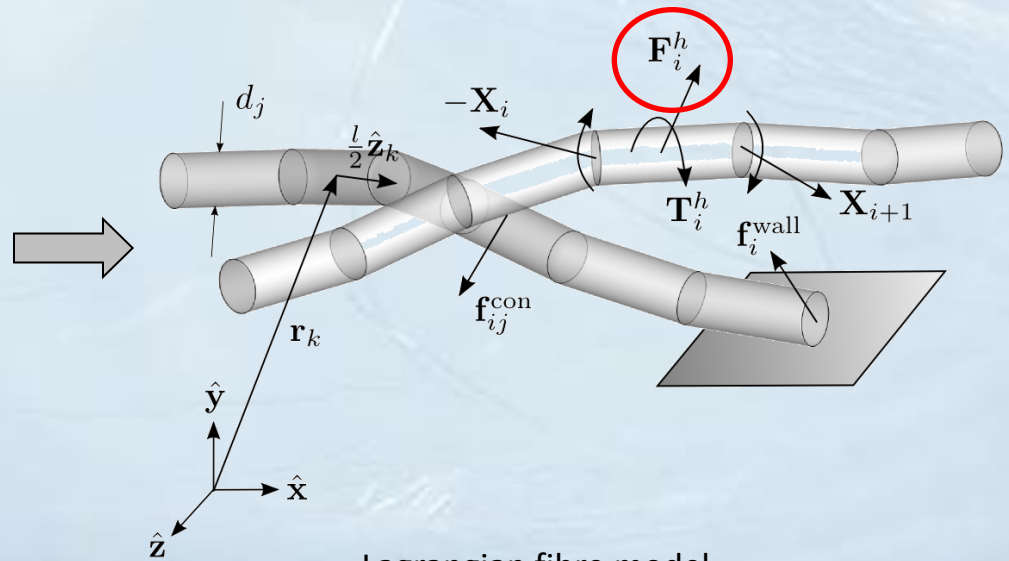
- aim of my PhD thesis is to model fibre suspension flow in papermachine headbox
- in Lagrangian approach particles are treated as the **distinct entities** suspended in the fluid phase
- fibre model is made up of N_{seg} rigid **segments** connected by **ball and socket joints**



real cellulose fibres



geometrical objects which may be used to represent fibre segment



Lagrangian fibre model

adequate modelling of the hydrodynamic torque

Governing equations

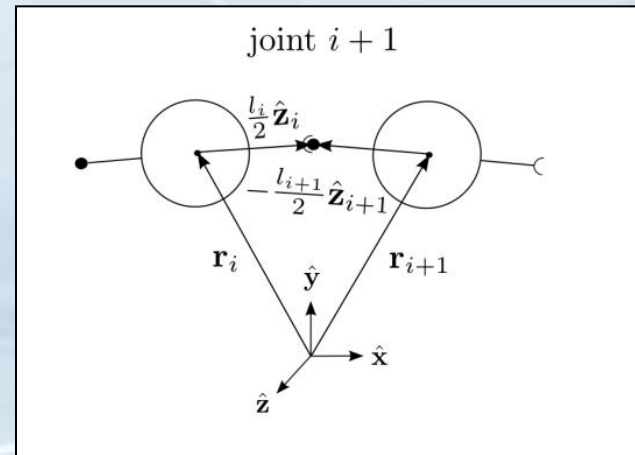
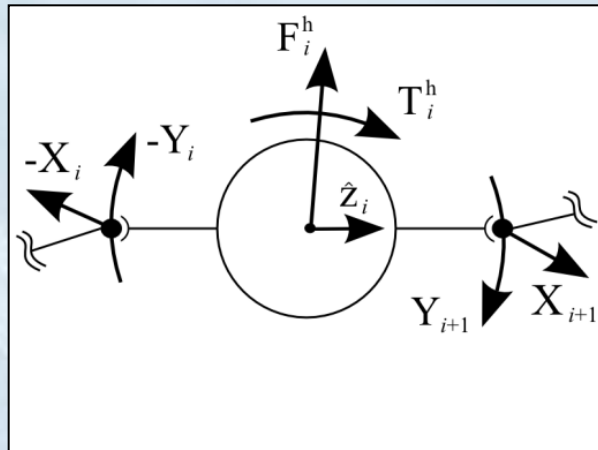
direct application of Newton's second law for a fibre i^{th} segment leads to:

$$m_p \ddot{\mathbf{r}}_i = \mathbf{F}_i^h - \mathbf{X}_i + \mathbf{X}_{i+1}$$

conservation of angular momentum on i^{th} segment leads to:

$$\frac{\partial}{\partial t} (\mathbf{I}_i \cdot \boldsymbol{\omega}_i) = \mathbf{T}_i^h + \left(-\frac{l}{2} \hat{\mathbf{z}}_i\right) \times (-\mathbf{X}_i) + \frac{l}{2} \hat{\mathbf{z}}_{i+1} \times \mathbf{X}_{i+1} - \mathbf{Y}_i + \mathbf{Y}_{i+1}$$

connectivity equation: $\hat{\mathbf{f}}_i(\mathbf{r}_i, \mathbf{z}_i) = \mathbf{r}_i + \frac{l}{2} \mathbf{z}_i - \left(\mathbf{r}_{i+1} - \frac{l}{2} \mathbf{z}_{i+1}\right) = \mathbf{0}$



Particle Reynolds number

- typical fibre diameters: $d = 20 \div 40 \mu\text{m}$
- typical fibre length: $L = 300 \div 3000 \mu\text{m}$

$$\text{Re}_p = \frac{\rho u_r D}{\mu} \quad u_r = |u_f - u_p|$$

according to Vakil and Green [1] Re_p in papermaking is up to 60

according to Lindström [2] in headbox:

$$u_r \propto \frac{uL^2}{d^2}$$



assuming that fluid structure has the same size as the thickness of the jet (1 cm), then:

$$u_r \approx \frac{1}{10} u_f$$

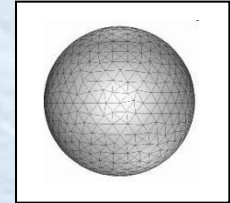
in modern headboxes: $u_f = 30 \text{ m/s}$, thus in the worst case ($d = 30 \mu\text{m}$, $L = 3000 \mu\text{m}$):

$$\text{Re}_p = \underline{100} \quad \text{Re} = 300\,000$$

[1] Vakil A., Green S. I. - Drag and lift coefficients of inclined finite circular cylinders at moderate Reynolds numbers, *Computers & Fluids*, 2009
 [2] Lindström S., Modellig and simulation of paper structure development, doctoral thests, Mid Sweden University, 2008

Drag models - sphere

sphere-based fibre model



Stokes drag ($Re_p \ll 1$)

hydrodynamic force and torque:

$$\mathbf{F}_i^h = \mathbf{A}_i^h \cdot (\mathbf{U}_f(\mathbf{r}_i) - \dot{\mathbf{r}}_i)$$

$$\mathbf{M}_i^h = \mathbf{C}_i^h \cdot (\boldsymbol{\Omega}_f(\mathbf{r}_i) - \boldsymbol{\Omega}_i)$$

where resistance tensors are given as:

$$\mathbf{A}_i^h = 3\pi\mu d \boldsymbol{\delta}$$

$$\mathbf{C}_i^h = 4\pi\mu d^3 \boldsymbol{\delta}$$

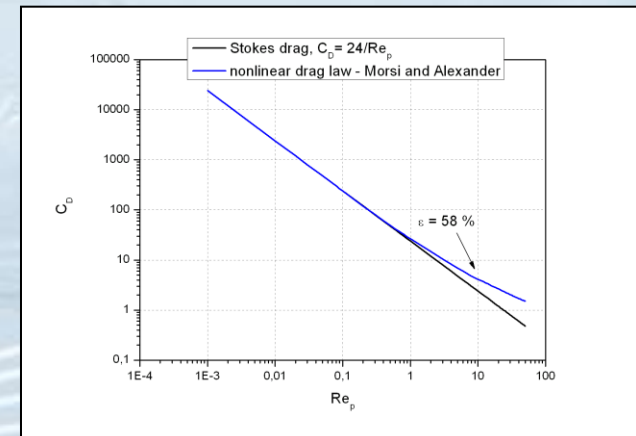
more often hydrodynamic force is given in the following form:

$$\mathbf{F}_i^h = \frac{1}{2} \rho A C_D \cdot (\mathbf{U}_f(\mathbf{r}_i) - \dot{\mathbf{r}}_i) |\mathbf{U}_f(\mathbf{r}_i) - \dot{\mathbf{r}}_i|$$

$$C_D = \frac{\mathbf{F}_i^h}{\frac{1}{2} \rho (\mathbf{U}_f^r)^2 A} = \frac{24}{Re_{p,i}}$$

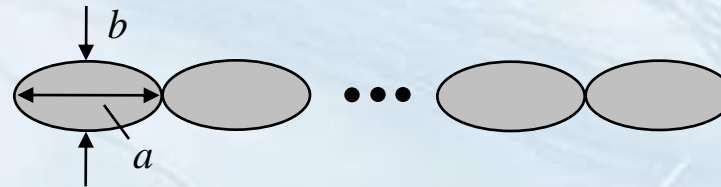
non-linear drag ($Re_p > 1$) – Morsi and Alexander [3] empirical drag law

$$C_D = a_1 + \frac{a_2}{Re} + \frac{a_3}{Re^2} \quad a_1, a_2, a_3 = \begin{cases} 0, 24, 0 & 0 < Re < 0.1 \\ 3.690, 22.73, 0.0903 & 0.1 < Re < 1 \\ 1.222, 29.1667, -3.8889 & 1 < Re < 10 \\ 0.6167, 46.50, -116.67 & 10 < Re < 100 \\ 0.3644, 98.33, -2778 & 100 < Re < 1000 \\ 0.357, 148.62, -47500 & 1000 < Re < 5000 \\ 0.46, -490.546, 578700 & 5000 < Re < 10000 \\ 0.5191, -1662.5, 5416700 & Re \geq 10000 \end{cases}$$

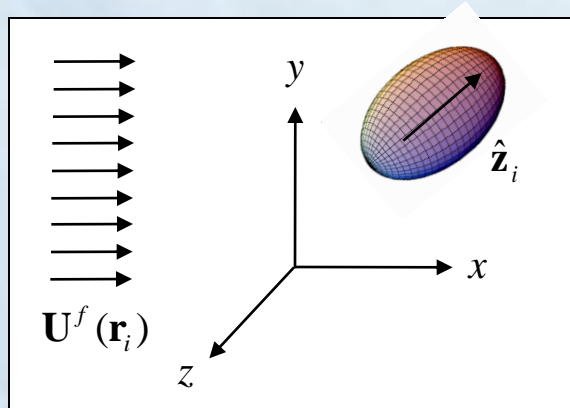


[3] Morsi S. A. and Alexander A. J., An Investigation of Particle Trajectories in Two-Phase Flow Systems, *Journal of Fluid Mechanics*, 1972

prolate spheroid fibre model



extension of Stokesian drag for prolate spheroid oriented with vector \mathbf{z} with respect to the flow direction:



$$\mathbf{F}_i^h = \mathbf{A}_i^h \cdot (\mathbf{U}_f(\mathbf{r}_i) - \dot{\mathbf{r}}_i)$$

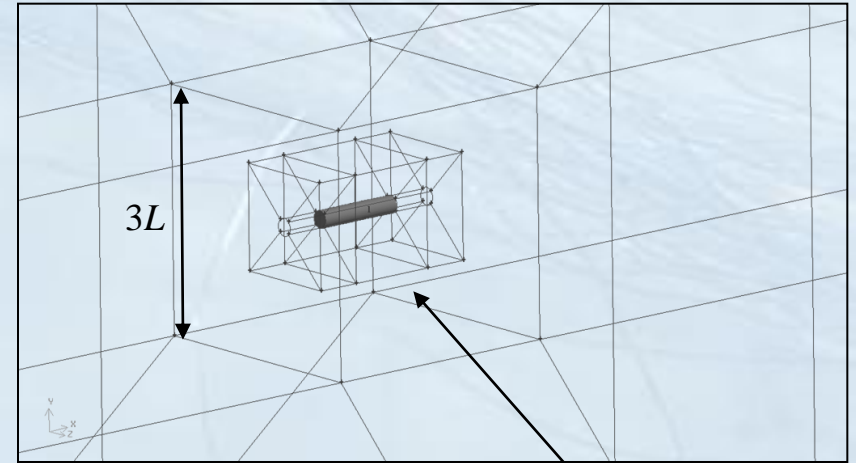
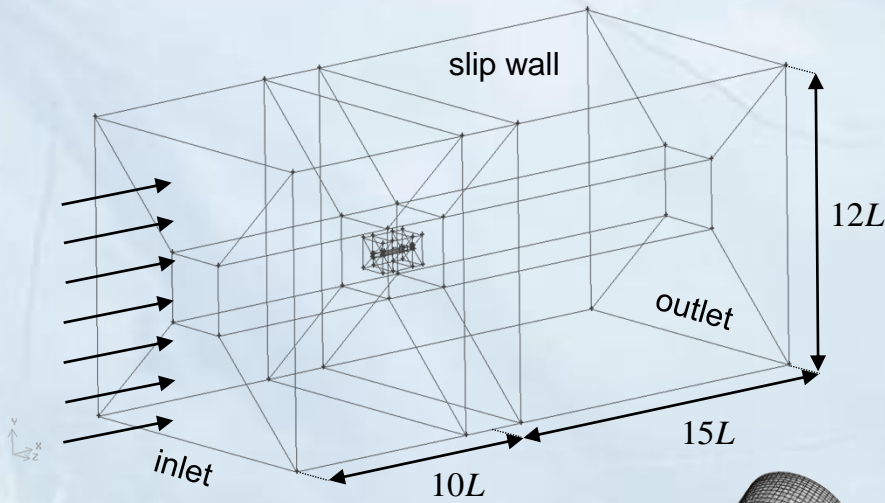
$$\mathbf{M}_i^h = \mathbf{C}_i^h \cdot (\boldsymbol{\Omega}_f(\mathbf{r}_i) - \boldsymbol{\Omega}_i) + \tilde{\mathbf{H}}_i^h : \mathbf{E}_f(\mathbf{r}_i)$$

no data for higher Re – use of cylinders instead of spheroids seems to be more natural choice – easier collision implementation

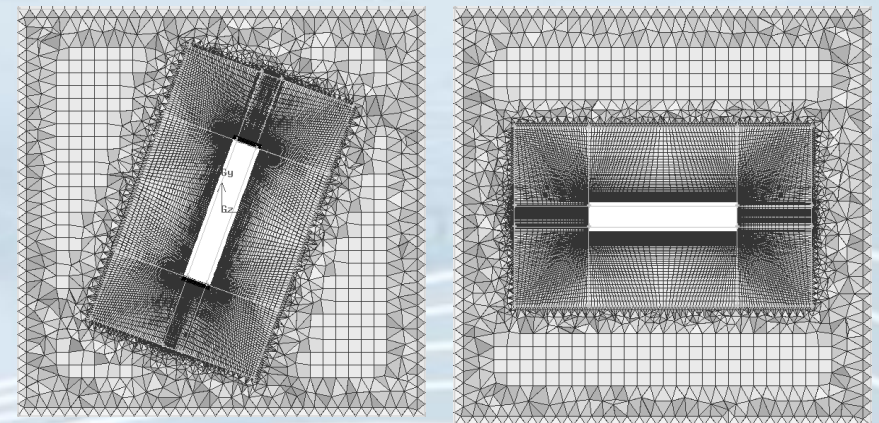
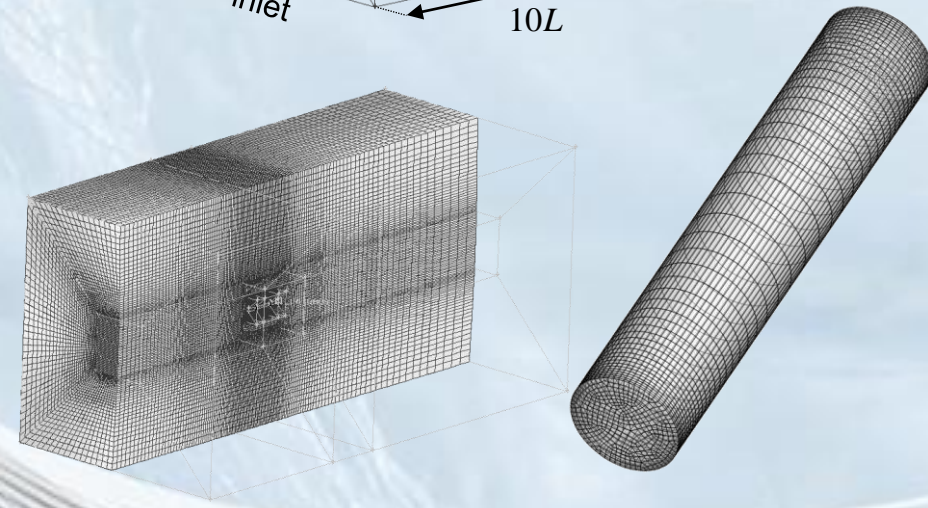
\mathbf{A}_i^h	$3\pi\mu a [X^A \mathbf{z}_i \mathbf{z}_i + Y^A (\boldsymbol{\delta} - \mathbf{z}_i \mathbf{z}_i)]$ $X^A = \frac{8}{3} e^3 \left[-2e + (1+e^2) \ln \left(\frac{1+e}{1-e} \right) \right]^{-1}$ $Y^A = \frac{16}{3} e^3 \left[2e + (3e^2 - 1) \ln \left(\frac{1+e}{1-e} \right) \right]^{-1}$
\mathbf{C}_i^h	$\pi\mu a^3 [X^C \mathbf{z}_i \mathbf{z}_i + Y^C (\boldsymbol{\delta} - \mathbf{z}_i \mathbf{z}_i)]$ $X^C = \frac{4}{3} e^3 (1-e^2) \left[2e - (1-e^2) \ln \left(\frac{1+e}{1-e} \right) \right]^{-1}$ $Y^C = \frac{4}{3} e^3 (2-e^2) \left[-2e + (1+e^2) \ln \left(\frac{1+e}{1-e} \right) \right]^{-1}$
$\tilde{\mathbf{H}}_i^h$	$-\pi\mu a^3 Y^H \boldsymbol{\epsilon} \cdot \mathbf{z}_i \mathbf{z}_i$ $Y^H = \frac{4}{3} e^5 \left[-2e + (1+e^2) \ln \left(\frac{1+e}{1-e} \right) \right]^{-1}$



CFD simulation of flow around finite cylinder



rotating box (hexcore mesh)



Perl script

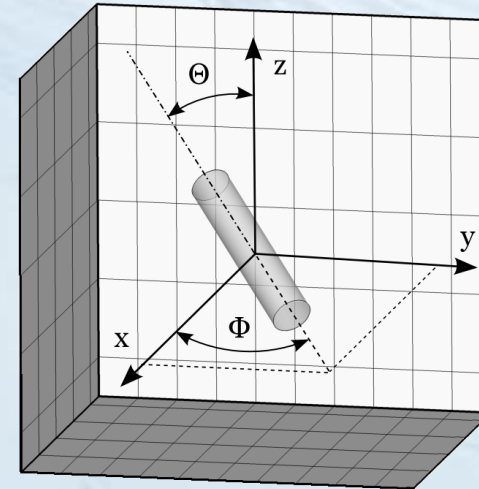
```

...
...
for (Re = Re_start; Re <= Re_end; Re += Re_delta)
{
  for (theta = theta_start; theta <= theta_end; theta += Re_delta)
  {
    for (phi = phi_start; phi <= (90 - theta); phi += phi_delta)
    {
      run_gambit;
      run_fluent;
      postprocess;
    }
  }
}
...
...

```

GAMBIT

- automatic mesh generation for given orientation with the use of journal files
- hexahedral in great part of the domain
- boundary layer applied near cylinder walls
- hexcore mesh used in rotating box
- typical mesh size – 2.3 million of cells

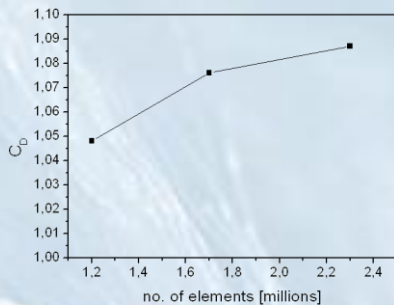
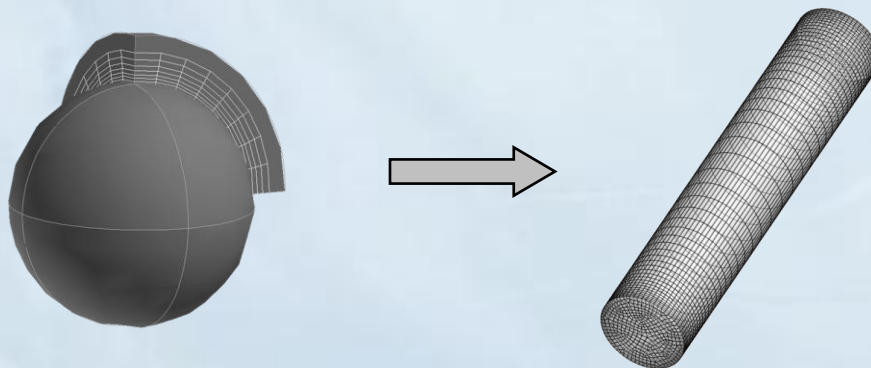


FLUENT

- performing simulation for given Re using mesh generated by GAMBIT
- second order discretization
- script for monitoring C_D convergence ($\epsilon = 0.0001$)
- typical calculation for one case - 2 h (8 cores Intel Xeon ...)
- total time ($46 * 12 * 2 = 1104 \text{ h} = 46 \text{ days}$)

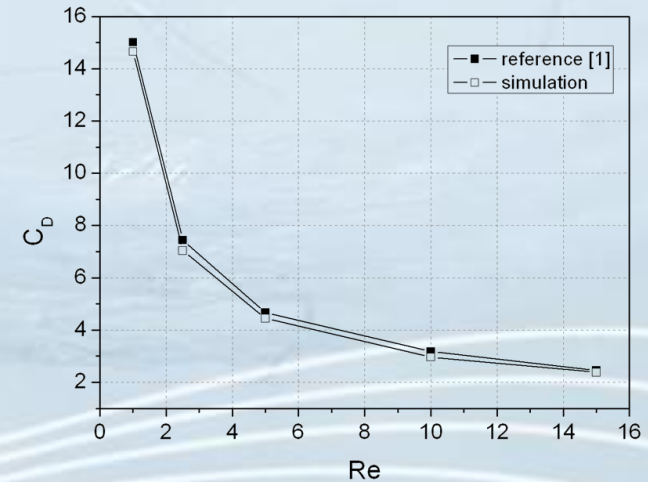
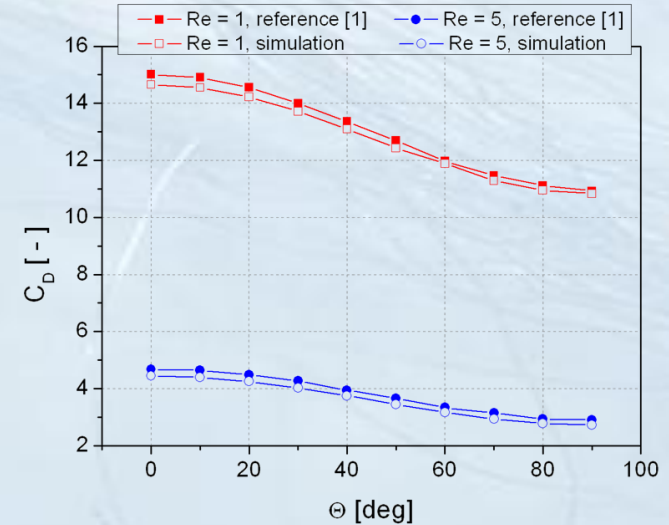
mesh sensitivity tests performed on the sphere due to lack of experimental data needed to verify simulation:

- Re = 100 (steady axisymmetric regime $20 < Re < 210$)
- variable density of boundary layer and mesh near the sphere
- after tests same boundary layer scheme applied on cylinder



FLUENT: $C_D = 1.092$

literature: $C_D = 1.087 \div 1.096$



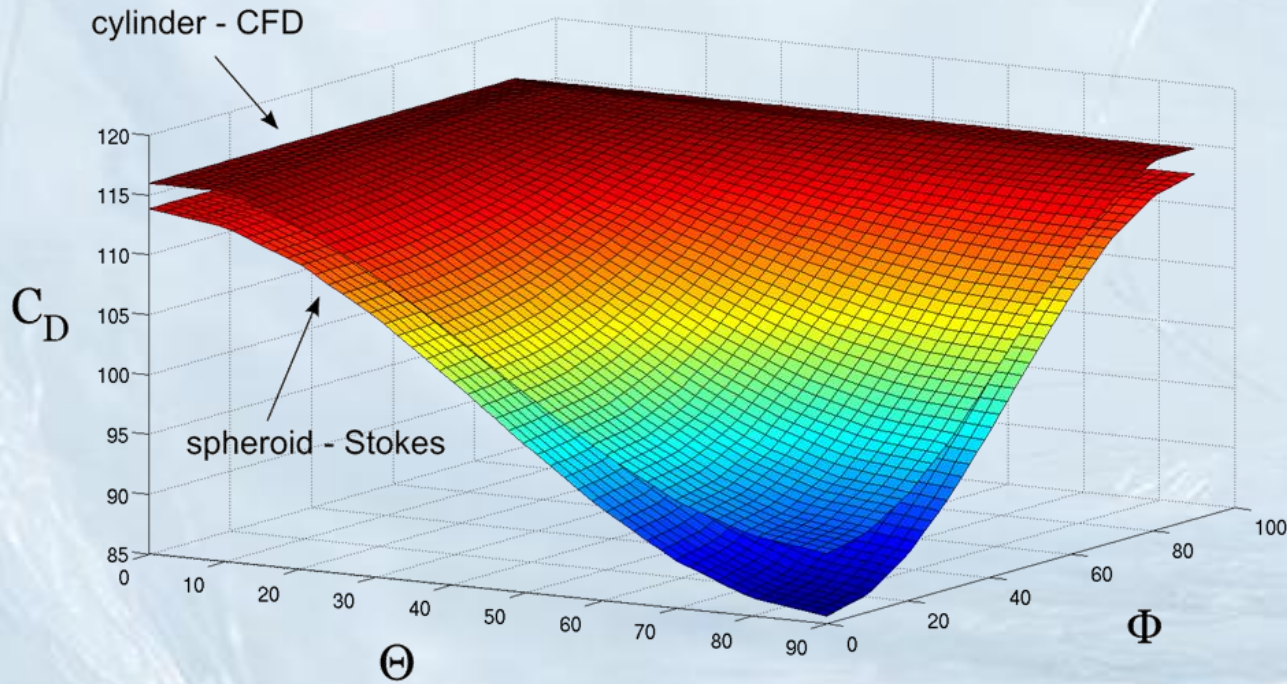
[1] Vakil A., Green S. I. - Drag and lift coefficients of inclined finite circular cylinders at moderate Reynolds numbers, *Computers & Fluids*, 2009



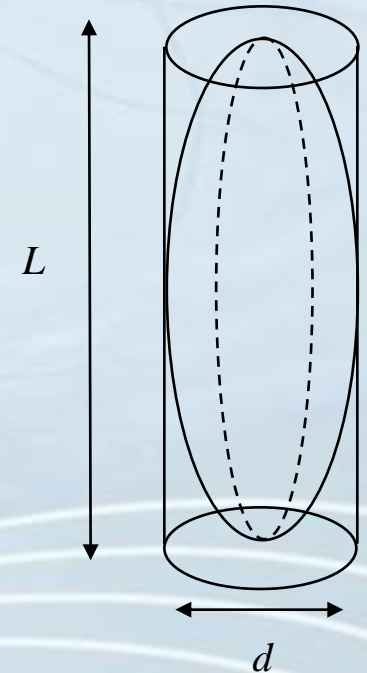
Results

$$U^r = \frac{Re \mu}{\rho d} \quad \mathbf{F}_{Stokes} = \mathbf{A}^h \cdot \mathbf{U}^r \quad C_{D,Stokes} = \frac{\mathbf{F}_{Stokes}}{\frac{1}{2} \rho (\mathbf{U}^r)^2 A_{spheroid}} \quad C_{D,FLUENT} = \frac{\mathbf{F}_{FLUENT}}{\frac{1}{2} \rho (\mathbf{U}^r)^2 A_{cylinder}} \quad A_{spheroid} = \pi \frac{L}{2} \frac{d}{2}$$

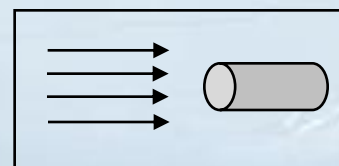
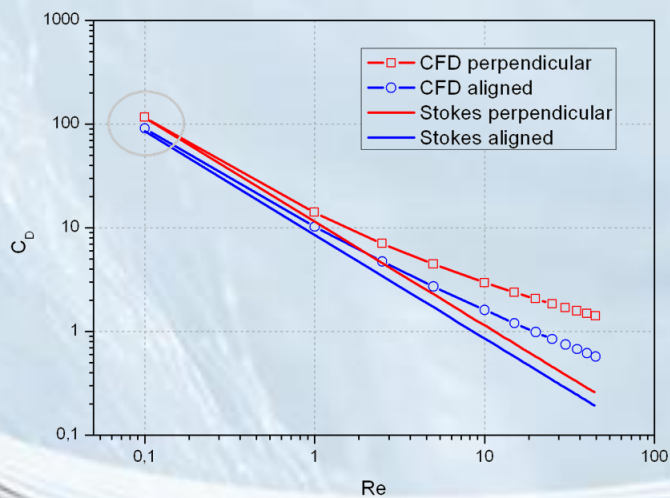
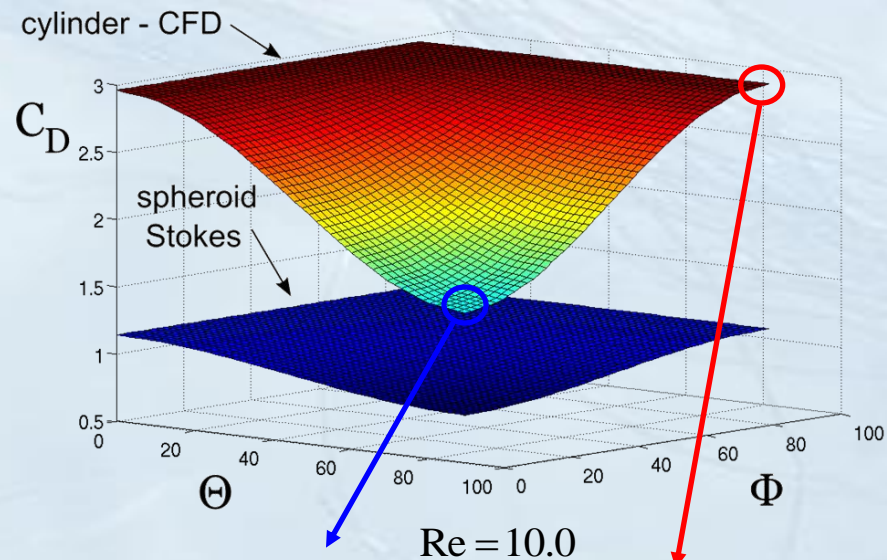
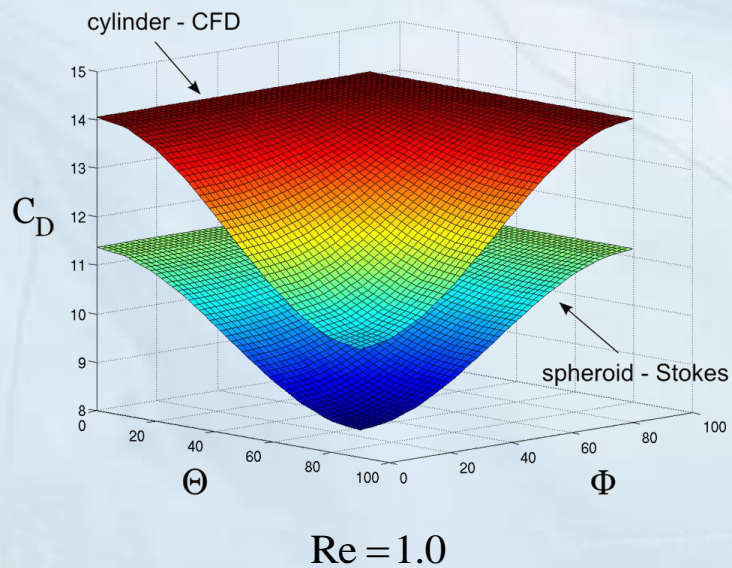
$$A_{cylinder} = Ld$$



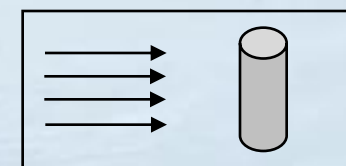
$Re = 0.1$



Results



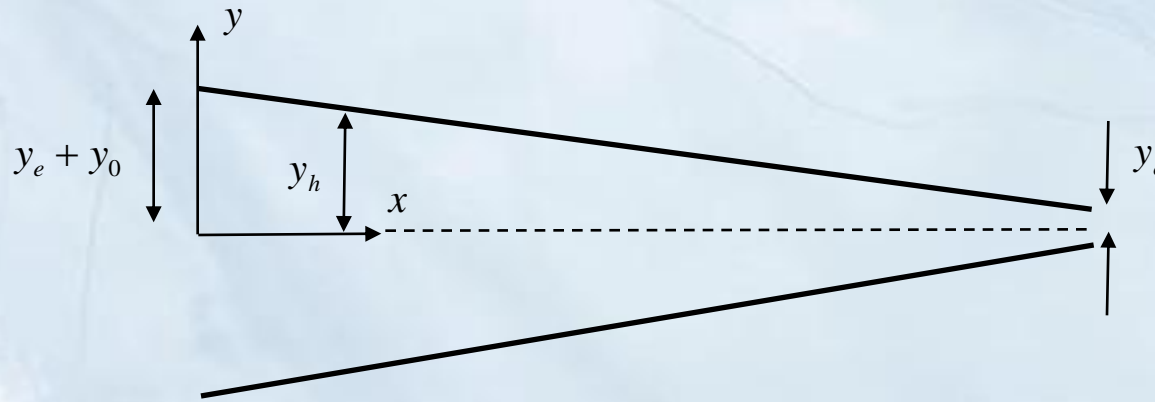
aligned with the flow



perpendicular to the flow

Flow field

simplified headbox flow – one-dimensional flow especially at the centre line $y=0$ [4]



$$y_h = y_e + y_0 - y_0 \left(\frac{x}{L} \right)^a$$

$$u(x) 2y_h = \text{const}$$

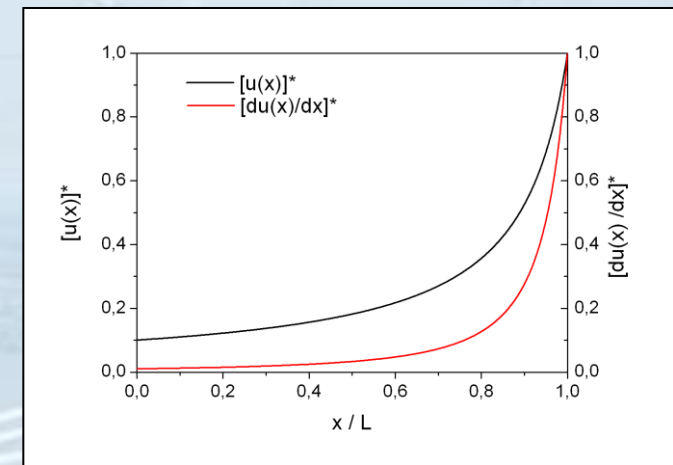
$$u(x) = \frac{u(0)}{1 - \left(1 - \frac{1}{R} \right) \left(\frac{x}{L} \right)^a}$$

Why such a velocity field has been chosen for a test case???

fibre aligned with the flow – no net hydrodynamic torque on every segment – its influence eliminated:

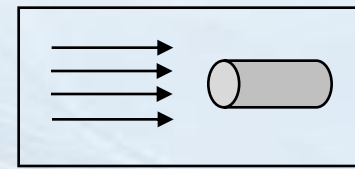
$$\mathbf{F}_i^h = \mathbf{A}_i^h \cdot (\mathbf{U}_f(\mathbf{r}_i) - \dot{\mathbf{r}}_i)$$

$$\mathbf{M}_i^h = \underbrace{\mathbf{C}_i^h \cdot (\boldsymbol{\Omega}_f(\mathbf{r}_i) - \boldsymbol{\Omega}_i) + \tilde{\mathbf{H}}_i^h : \mathbf{E}_f(\mathbf{r}_i)}_0$$



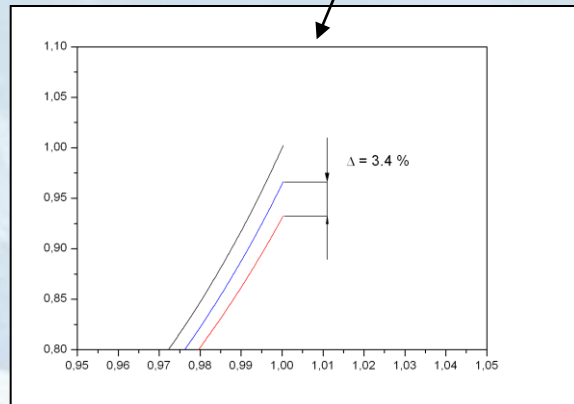
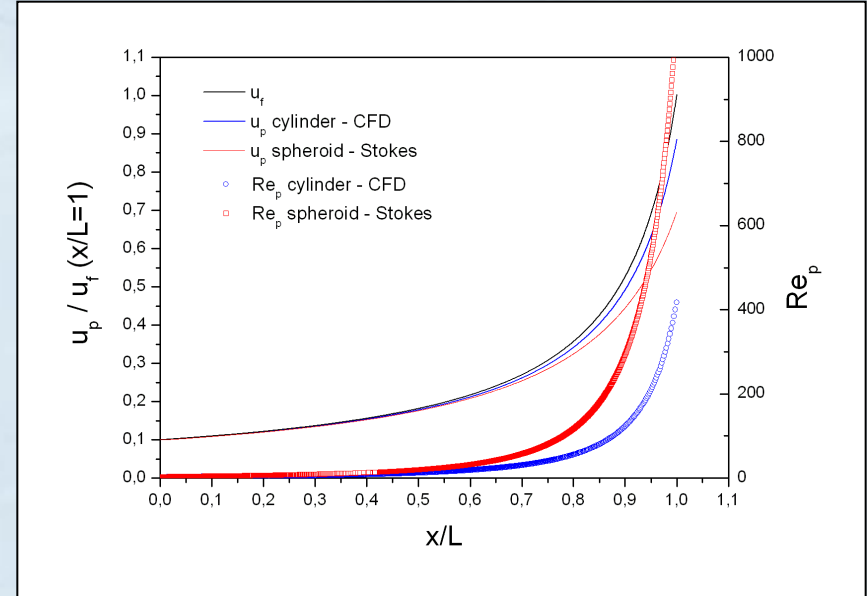
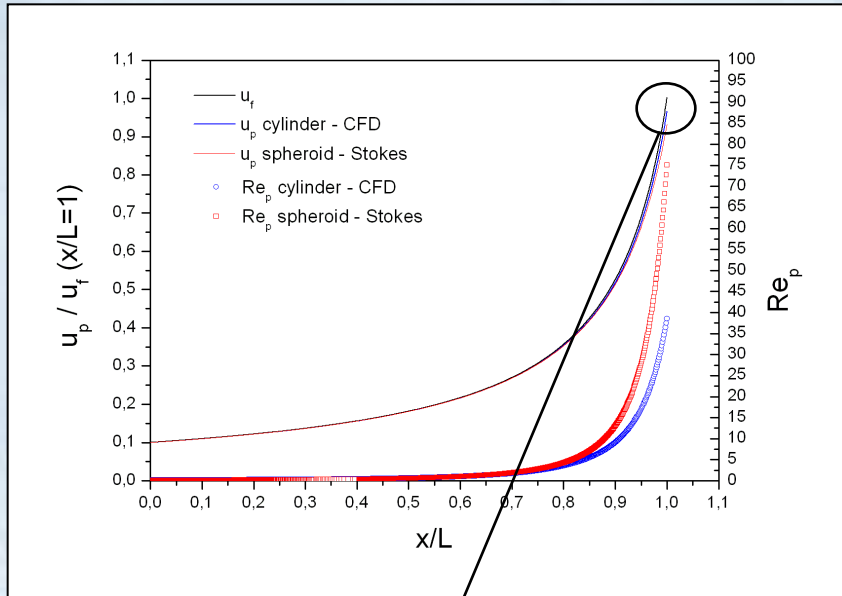
[4] Olson J.A. S. A., Analytic estimate of the fibre orientation distribution in a headbox flow, *Nordic Pulp and Paper Research*, 2002

single element, aligned with the flow



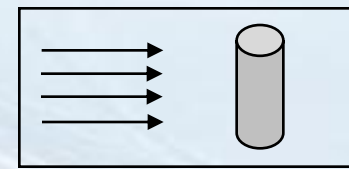
$d = 30 \mu\text{m}$ $L = 150 \mu\text{m}$

$d = 100 \mu\text{m}$ $L = 500 \mu\text{m}$

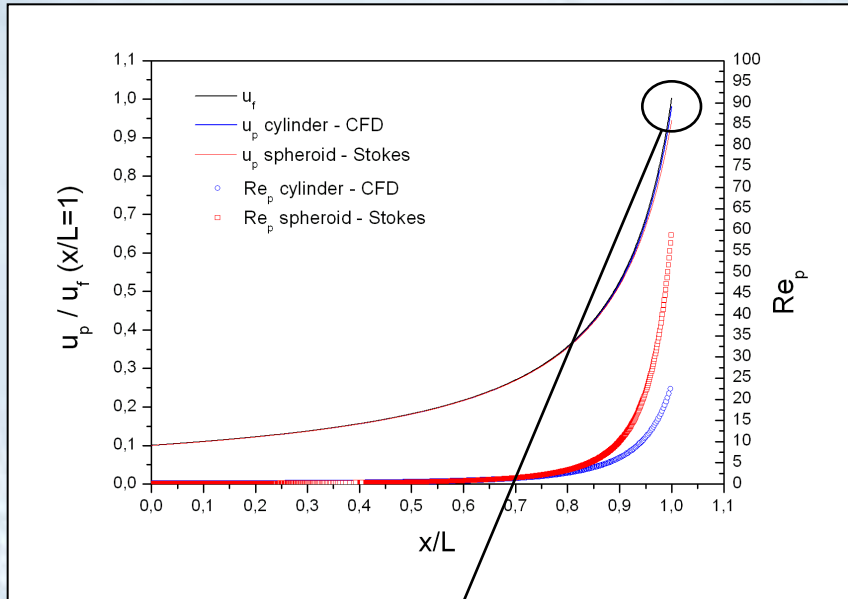


- small difference is seen between drag models for $d = 30 \mu\text{m}$ – very low particle inertia – small Re due to small velocity difference
- when the size is increased to $100 \mu\text{m}$ particle inertia is not negligible (Stokes number increased)

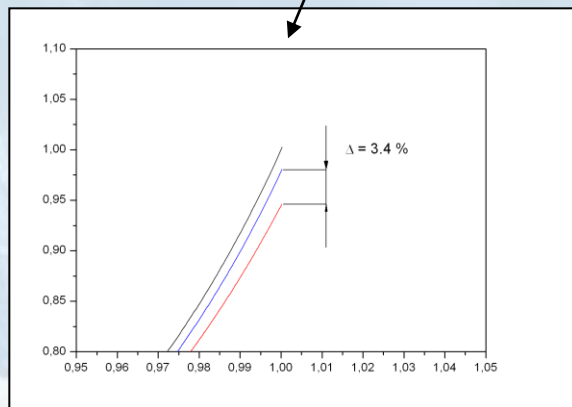
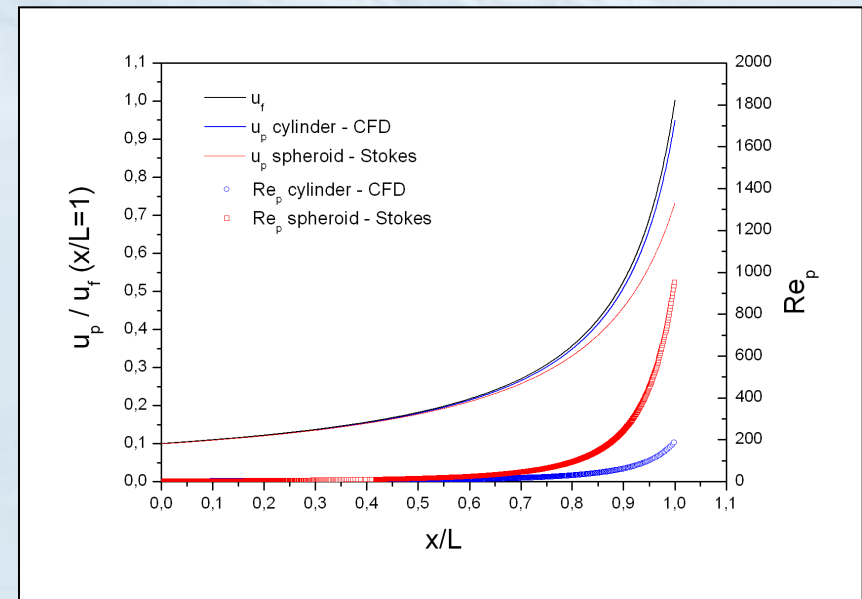
single element, perpendicular



$d = 30 \mu\text{m}$ $L = 150 \mu\text{m}$

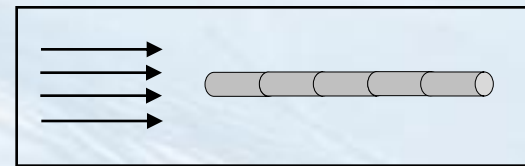


$d = 100 \mu\text{m}$ $L = 500 \mu\text{m}$



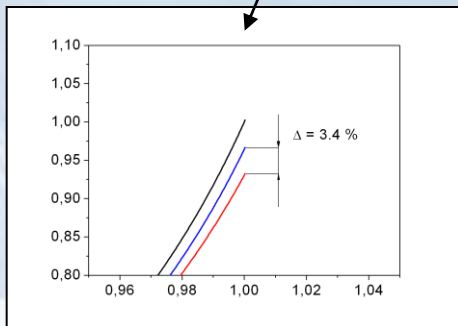
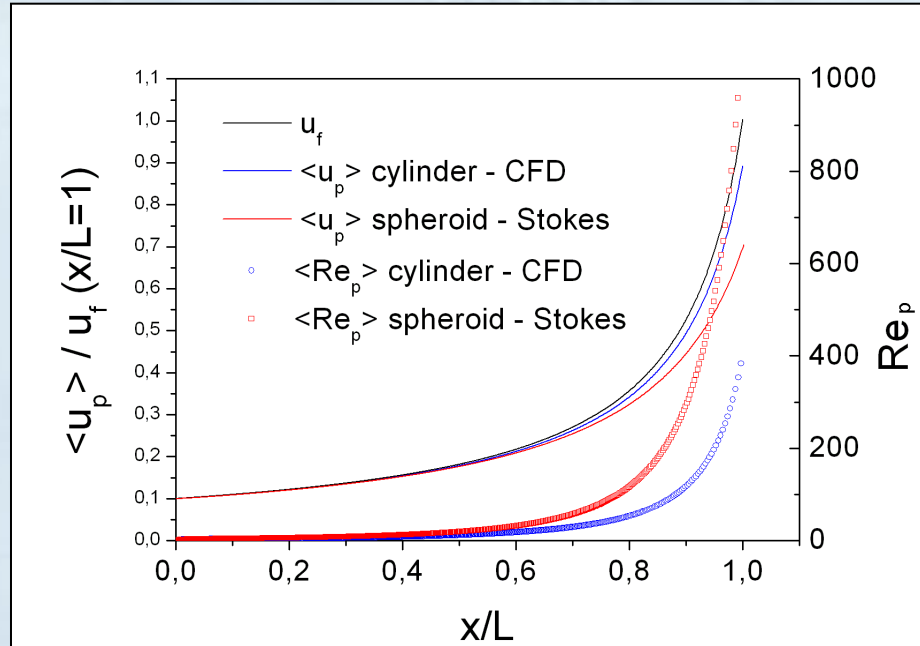
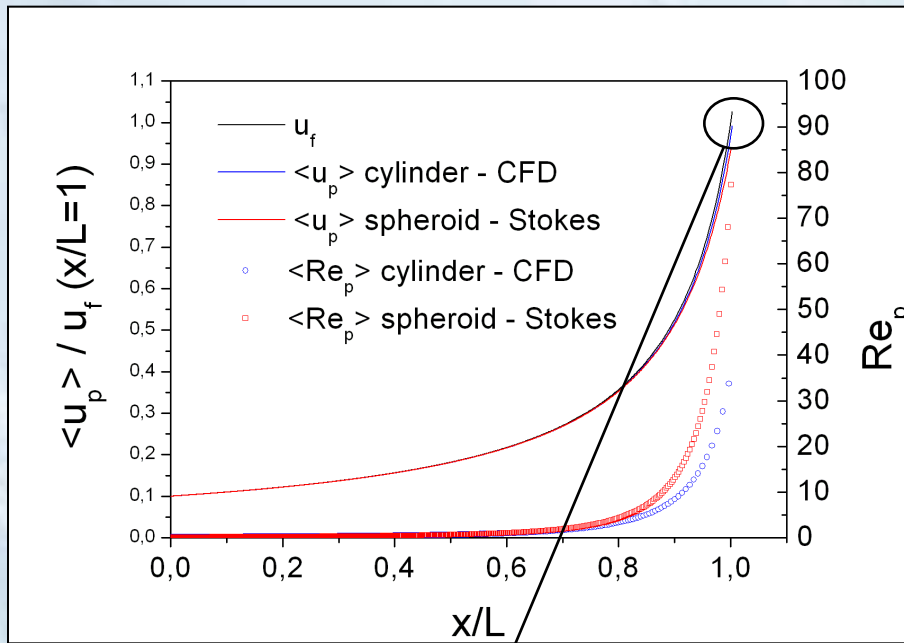
- same differences as for element aligned with the flow for smaller element diameter
- due to higher drag force cylinder with $d = 100 \mu\text{m}$ moves almost with the fluid velocity whereas Stokes law underestimate hydrodynamic resistance

fibre, aligned with the flow



$d = 30 \mu\text{m}$ $L = 3000 \mu\text{m}$ $N_{seg} = 20$

$d = 100 \mu\text{m}$ $L = 3000 \mu\text{m}$ $N_{seg} = 6$



- relative error in velocity at the outlet for $d = 30 \mu$ between Stokes drag and predicted cylinder C_D is around 3.5 %
- for higher diameter and the same length inertial effect are more pronounced, every segment contributes to the total momentum balance

- CFD modelling technique was used to simulate flow around finite cylinder in order to determine hydrodynamic resistance in term of orientation angle, aspect ratio and Reynolds number
- simulation results compared to the drag function of prolate spheroid derived from Stokes flow by Kim and Karrila showed very good agreement for $Re = 0.1$ (upper limit of Stokes flow)
- for higher Re drag deviates from Stokes law (e.g. for $Re = 10$ relative error exceeds 55 %)
- in real flow situations:
 - ✓ velocity gradient field is three dimensional
 - ✓ there is a mechanical system of multiple interacting fibres
 - ✓ fibres are in contact with flow boundaries
 - ✓ turbulent fluctuations have to be taken into account
 thus Re may reach significantly higher values leading to more pronounced difference between Stokes and actually experienced drag

